

CLAVE - HDI6550

High Density Polyethylene Copolymer Resin

Product Description

HDI6550 is a narrow molecular weight hexene copolymer designed for outstanding balance of ESCR, Toughness, and Stiffness properties. This resin is ideally suited for heavy-duty applications that require robust performance in conditions ranging from ambient to sub-zero temperatures.

General

Availability ¹	<ul style="list-style-type: none"> Latin America North America
Additive	<ul style="list-style-type: none"> Antioxidant: Yes
Applications	<ul style="list-style-type: none"> Industrial Caps & Closures Industrial Pails Packaging Drum Lids Recreational Vehicle - Components
Revision Date	<ul style="list-style-type: none"> 03/13/2015

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.952 g/cm ³	0.952 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.5 g/10 min	4.5 g/10 min	ASTM D1238 (mod)

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	158 °F	70 °C	ASTM D648
Deflection Temperature Under Load (DTUL) at 264psi - Unannealed	112 °F	44 °C	ASTM D648B
Peak Melting Temperature	271 °F	133 °C	ASTM D3418

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	3800 psi	26 MPa	ASTM D638
Elongation at Break	1200 %	1200 %	RAMISLENE Method
Flexural Modulus			ASTM D790B
1% Secant	190000 psi	1300 MPa	
2% Secant	170000 psi	1100 MPa	
Environmental Stress-Crack Resistance			ASTM D1693B
10% Igepal, F50	6 hr	6 hr	

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact (-40°F (-40°C))	1.1 ft-lb/in	59 J/m	ASTM D256

Additional Information

- Properties are based on compression molded samples.
- Test procedures may be modified to accommodate operating conditions or facility limitations. (Industrial Pails to Meet UN9)
- Tensile Strength at Yield and Elongation at Break tested using ASTM D638 Type IV, 50 mm/min.

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.