

RAMISLENE®

HDPE-50065

High Density Polyethylene Copolymer Resin

Product Description

HDPE-50065 is a narrow molecular weight hexene copolymer designed for outstanding balance of ESCR, Toughness, and Stiffness properties. This resin is ideally suited for heavy-duty applications that require robust performance in conditions ranging from ambient to sub-zero temperatures.

General					
Availability 1	Latin America		 North America 		
Additive •	Antioxidant: Yes				
• •	Industrial Caps & Clo Industrial Pails		 Packaging Drum Lids Recreational Vehicle - Components 		
Revision Date	03/13/2015				
Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density	0.952	g/cm³	0.952	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.5	g/10 min	4.5	g/10 min	ASTM D1238 (mod)
Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	158	°F	70	°C	ASTM D648
Deflection Temperature Under Load (DTUL) at 264psi - Unannealed	112	°F	44	°C	ASTM D648B
Peak Melting Temperature	271	°F	133	°C	ASTM D3418
Molded Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield	3800	psi	26	MPa	ASTM D638
Elongation at Break	1200	%	1200	%	ExxonMobil Method
Flexural Modulus					ASTM D790B
1% Secant	190000	psi	1300	MPa	
2% Secant	170000	psi	1100	MPa	
Environmental Stress-Crack Resistance					ASTM D1693E
10% Igepal, F50	6	hr	6	hr	
Impact	Typical Value	(English)	Typical Value	(SI)	Test Based On
Notched Izod Impact (-40°F (-40°C))	1.1	ft·lb/in	59	J/m	ASTM D256

Additional Information

- Properties are based on compression molded samples.
- Test procedures may be modified to accommodate operating conditions or facility limitations. (Industrial Pails to Meet UN9)
- Tensile Strength at Yield and Elongation at Break tested using ASTM D638 Type IV, 50 mm/min.

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

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Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.