



**Formosa Plastics®**

Formolene® LLDPE

## FORMAX® DL91720B

*Linear Low Density Polyethylene  
Hexene Copolymer for Cast Film Extrusion*

FORMAX® DL91720B is a linear low density grade made using gas-phase technology. The resin is designed for use in multi-layer stretch film application.

FORMAX® DL91720B meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

**Suggested Applications:**  
Stretch Film

### Nominal Physical Properties:

PROPERTY**	ASTM TEST METHOD	UNIT	VALUE
Density	D1505	g/cc	0.917
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min.	2.0
Dart Impact	D1709	g/mil.	120
Tear Strength	D1922	g/mil.	295/628*
Tensile Strength at Break	D882	psi	6,500/5,000*
Elongation	D882	%	500/915*
Gloss, 45°	D523		98
Haze	D1003	%	1.7

\* MD / TD

Note: Film Properties measured on 20 micron cast film extruded at 1,000 ft/min. with a melt temperature at 510°F. Actual film properties may vary depending on operating conditions and additive packages. Film properties are not intended to be used as specifications.

Published 06/13

**Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (888) FPCUSA3 • Fax: (973) 422-7772**

The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions concerning uses or applications are only the opinion of FORMOSA PLASTICS CORPORATION, U.S.A. and users should perform their own tests to determine the suitability of these products for their own particular purposes. However, because of numerous factors affecting the results, FORMOSA PLASTICS CORPORATION, U.S.A. MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to the applicable current Standard Specifications Statements herein, therefore, should not be construed as representations or warranties. The responsibility of FORMOSA PLASTICS CORPORATION, U.S.A. for claims arising out of breach of warranty, negligence, strict liability or otherwise is limited to the purchase price of the material. Statements concerning the use of the products of formulations described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is assumed.

© Formosa Plastics Corporation, U.S.A.

Formolene® is a registered trademark of FPC USA



ISO 9001:2008  
FS 70459  
FM 31429



ISO 14001:2004  
EMS 35710

