

WESTLAKE EF601

Low Density Polyethylene

Applications

Heavy Duty Bags
Heavy Duty Shipping Sacks
Industrial Shrink Film
Heavy Duty C&A Sheeting

Properties

Excellent Impact Strength
Good Tear Strength
Good Tensile Properties
Good Heat Sealability

Typical Physical Properties

| PROPERTY | | EXPECTED VALUE | ASTM METHOD |
|-------------------------|----|----------------|-------------|
| | | | METHOD |
| MELT INDEX (gm/10 min.) | | 0.25 | D 1238 |
| *DENSITY (gm/cc) | | 0.919 | D 1505 |
| DART IMPACT (gms) | | 250 | D 1709 |
| COEFFICIENT OF FRICTION | | 0.5 | D 1894 |
| ULTIMATE TENSILE (psi) | MD | 3,500 | D 882 |
| | TD | 3,000 | D 882 |
| ELONGATION (%) | MD | 250 | D 882 |
| | TD | 750 | D 882 |
| 1% SEC. MODULUS (psi) | MD | 22,000 | D 882 |
| | TD | 28,000 | D 882 |

Typical film property as measured on a 1.25 mil blown film sample fabricated at a 2.5:1 B.U.R.

*Unformulated polymer only.

NOTES: KOSHER APPROVED

FDA

This material complies with FDA regulations in 21 CFR, section 177.1520, paragraph C, section 2.1, for use in articles that contact food.

PROCESSING

Extrusion melt temperatures of 375° to 410°F are recommended for Westlake Polymers' EF 601 with blow-up ratios of 1.5:1 or higher.

NOTICE

*** The reported values are typical and do not constitute a warranty but a guide for the diverse application possibilities.